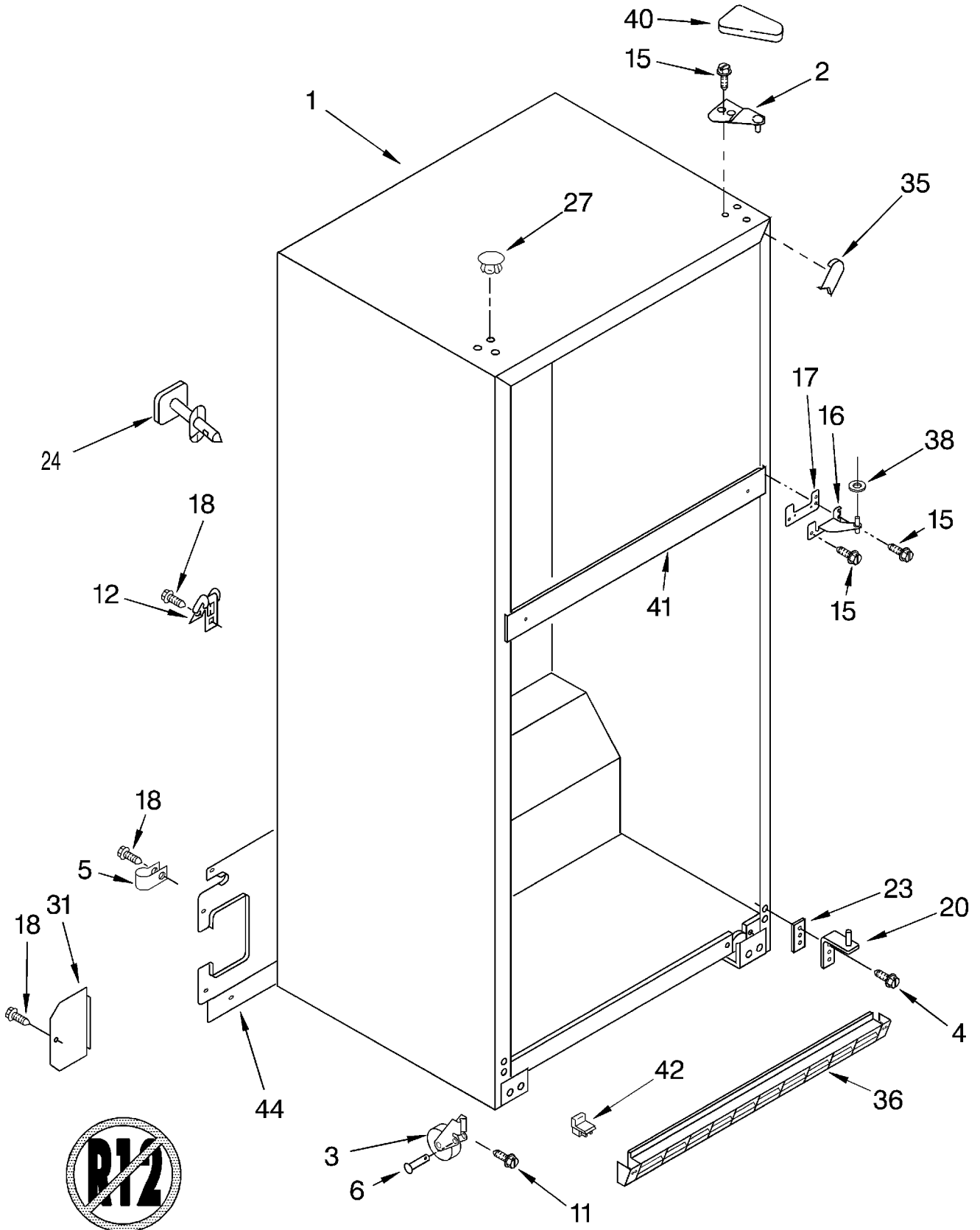
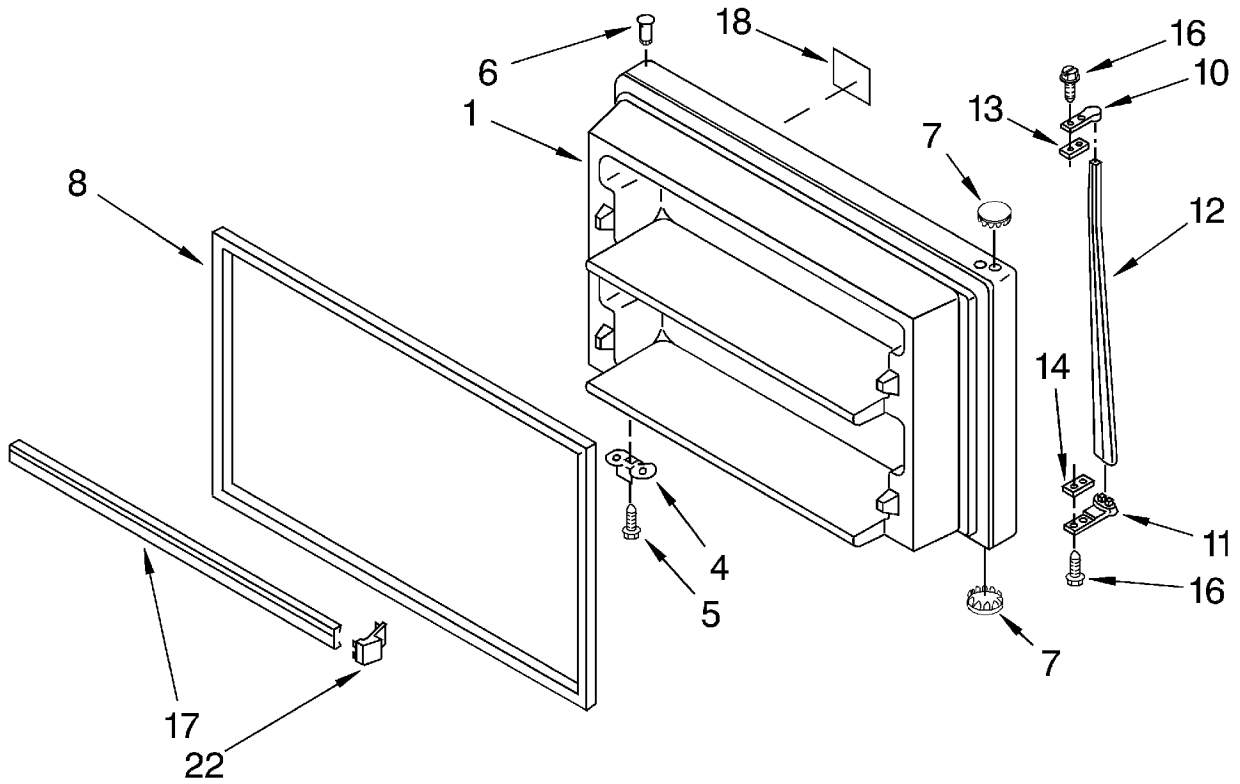




|    |         |                                    |
|----|---------|------------------------------------|
| 1  |         | Cabinet (Not A Serviceable Part)   |
| 2  | 2157591 | Hinge (Top)                        |
| 3  | 2166108 | Roller-Front (2)                   |
| 4  | 489459  | Screw                              |
| 5  | 489385  | Clamp, Tube (Water Supply Line)    |
| 6  | 2179826 | Rivet                              |
| 11 | 2174650 | Screw                              |
| 12 | 549193  | Clamp-Cord                         |
| 15 | 489423  | Screw                              |
| 16 | 2183972 | Hinge, Center                      |
| 17 | 2183854 | Shim, Hinge Center                 |
| 18 | 489464  | Screw                              |
| 20 | 2189194 | Hinge Butt                         |
| 23 | 2172743 | Shim, Bottom Hinge                 |
| 24 |         | Fitting, Water Tube (NOT SERVICED) |
| 27 | 2151652 | Hole Plug (12)                     |
| 31 | 2166251 | Cover, Valve                       |
| 35 | 2163733 | Corner Filler (2)                  |
| 36 | 2189157 | Grille                             |
| 38 | 487576  | Washer                             |
| 40 | 2160403 | Cover-Hinge                        |
| 41 |         | Rail, Center (NOT SERVICED)        |
| 42 | 2166156 | Corner Filler, Grille              |
| 44 | 2189059 | Cover, Unit                        |

# FREEZER DOOR PARTS

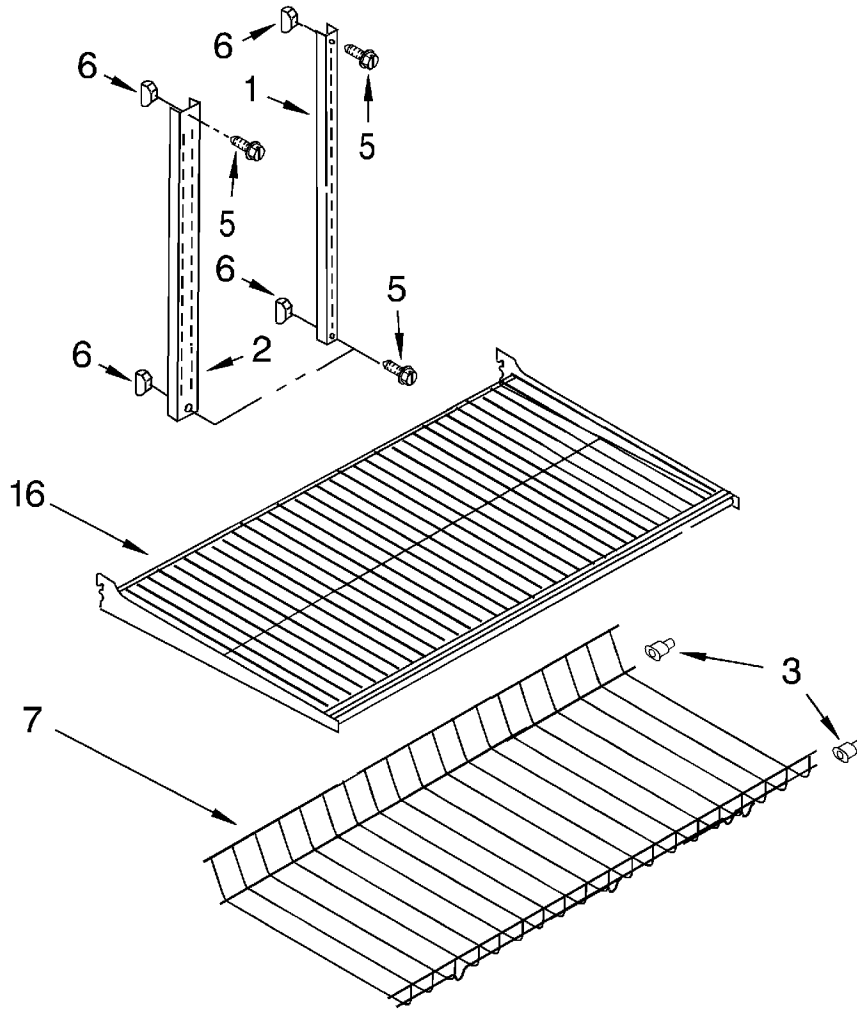
For Models: RT18ECRFW01  
(White)



|     |         |                                                           |
|-----|---------|-----------------------------------------------------------|
| 1   | 2182487 | Freezer Door (Includes #6 & #8)                           |
| 4   | 2189202 | Bracket, Door Stop                                        |
| 5   | 488921  | Screw, 8 x 1/2                                            |
| 6   | 2183003 | Thimble                                                   |
| 7   | 844478  | Hole Plug                                                 |
| 8   | 2159327 | Door Gasket, Magnetic                                     |
| 10  | 1108955 | Handle End, Top                                           |
| 11  | 1108952 | Handle End                                                |
| 12  | 2173344 | Handle, Center                                            |
| 13  | 943187  | Shim, Handle                                              |
| 14  | 943188  | Spacer, Handle Door Panel                                 |
| 16  | 489006  | Screw, 8 x 5/8                                            |
| 17  | 2171282 | Trim, Door Shelf (2)                                      |
| 18  | 2163676 | Nameplate                                                 |
| 22  | 2195916 | EndCap, Trim (4)                                          |
| 100 | 2182289 | FeaturePak (Includes 17,22) Also See Ref.Dr. & Shelf Pgs. |

# SHELF PARTS

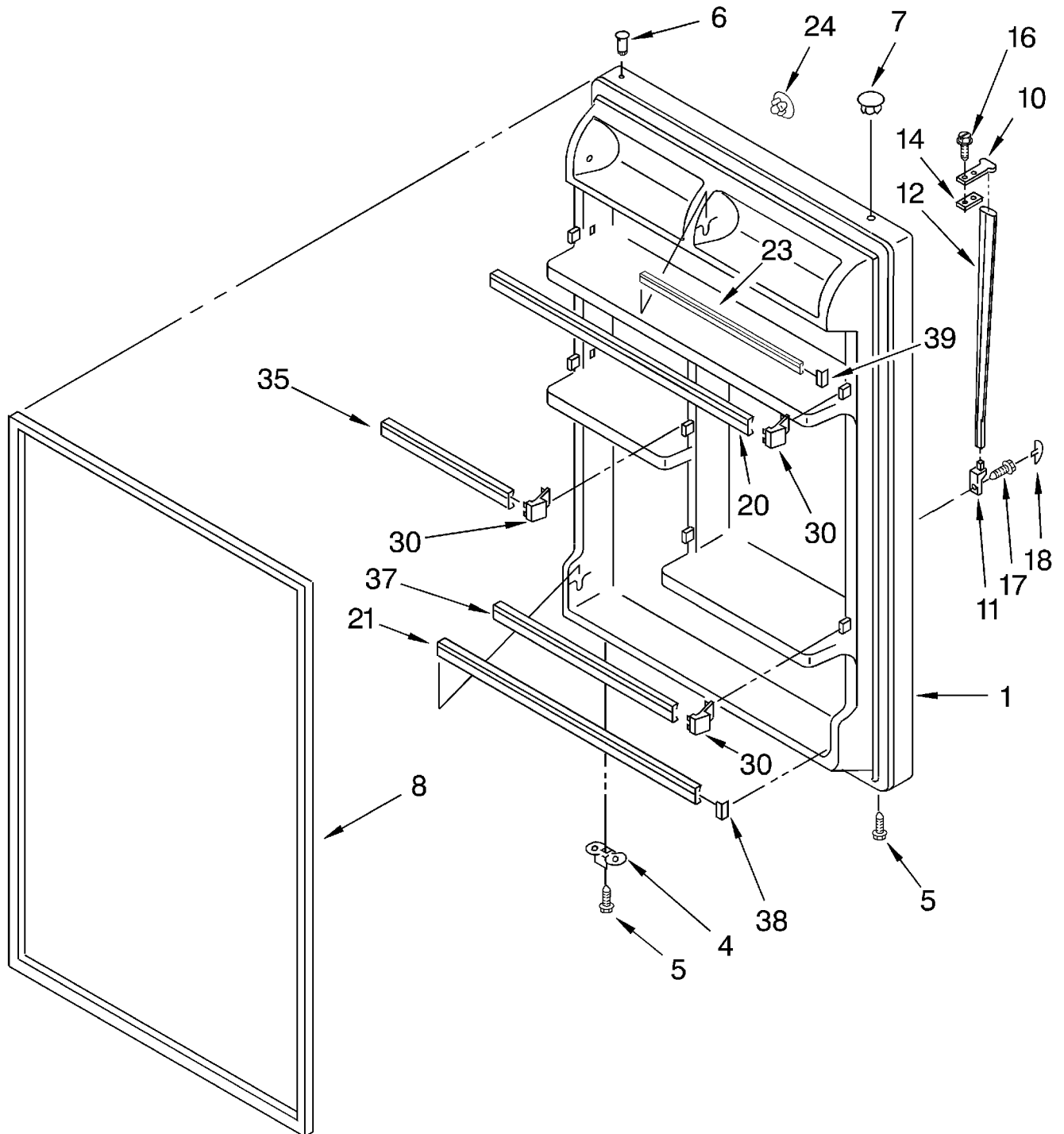
For Models: RT18ECRFW01  
(White)



|     |         |                                                        |
|-----|---------|--------------------------------------------------------|
| 1   | 2163756 | Shelf, Ladder (2)                                      |
| 2   | 2163826 | Shelf, Ladder Center                                   |
| 3   | 2163762 | Cup, Shelf Mtg.                                        |
| 5   | 489415  | Screw                                                  |
| 6   | 520965  | Screw Support                                          |
| 7   | 2166210 | Trivet                                                 |
| 16  | 2163856 | Shelf, Full Cantilever (2)                             |
| 100 | 2182289 | FeaturePak (Includes #7) Also See Ref. & Frz. Dr. Pgs. |

# REFRIGERATOR DOOR PARTS

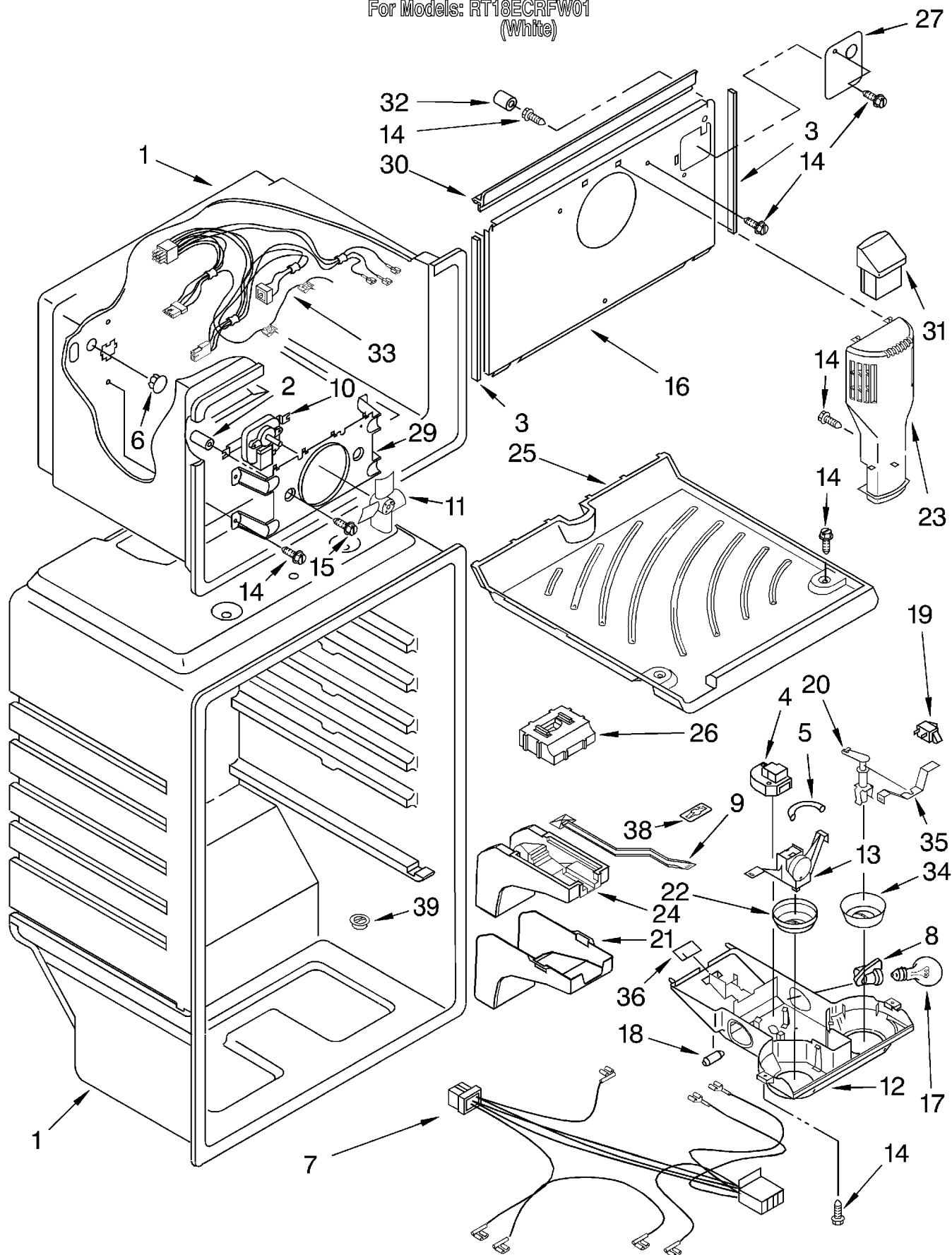
For Models: RT18ECRFW01  
(White)



|     |         |                                                                              |
|-----|---------|------------------------------------------------------------------------------|
| 1   | 2183948 | Refrigerator Door (Includes #6 & #8)                                         |
| 4   | 2189202 | Bracket, Door Stop                                                           |
| 5   | 488921  | Screw, 8 x 1/2                                                               |
| 6   | 2183003 | Thimble                                                                      |
| 7   | 844478  | Hole Plug                                                                    |
| 8   | 2159057 | Door Gasket, Magnetic                                                        |
| 10  | 1108952 | Handle End                                                                   |
| 11  | 2183140 | Handle End, Side                                                             |
| 12  | 1109166 | Handle, Center                                                               |
| 14  | 943188  | Spacer, Handle Door                                                          |
| 16  | 489006  | Screw, 8 x 5/8                                                               |
| 17  | 487909  | Screw, 8 x 1/2                                                               |
| 18  | 1110059 | Screw Cover                                                                  |
| 20  | 2177260 | Trim, Door Shelf                                                             |
| 21  | 2177260 | Trim, Door Shelf                                                             |
| 23  | 2180027 | Trim-Door Shelf                                                              |
| 24  | 2189000 | Hole Plug, Handle                                                            |
| 30  | 2195915 | Endcap, Trim (6)                                                             |
| 35  | 2195366 | Trim, Door Shelf                                                             |
| 37  | 2195367 | Trim-Door Shelf                                                              |
| 38  | 2156006 | Plug-Trim (2)                                                                |
| 39  | 2156007 | Plug-Trim (2)                                                                |
| 100 | 2182289 | FeaturePak (Includes 20,21, 23,30,35,37,38) Also See Frz.Dr. &<br>Shelf Pgs. |

For Models: RT18ECRFW01  
(White)

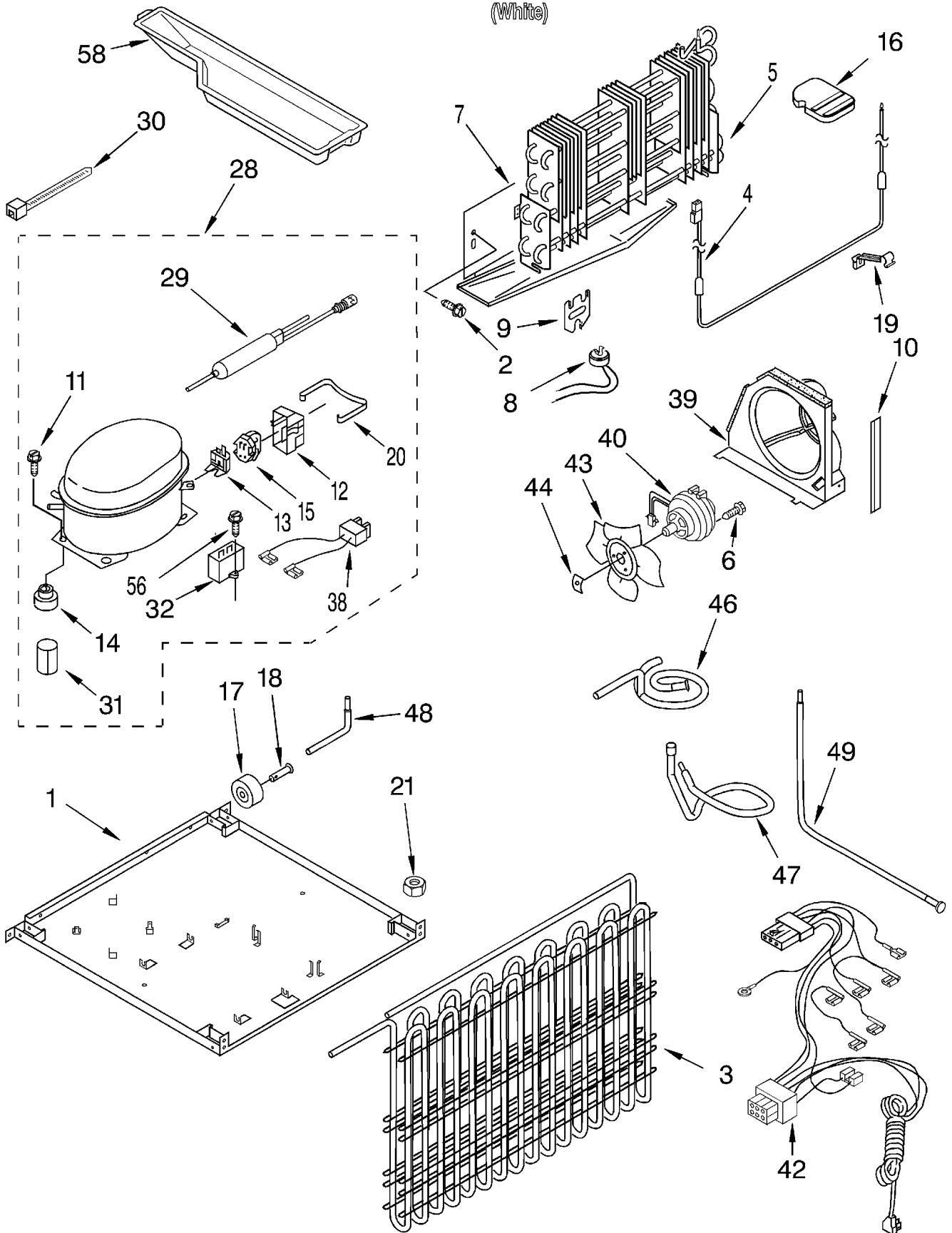
For Models: RT18ECRFW01  
(White)



|    |         |                                               |
|----|---------|-----------------------------------------------|
| 1  |         | Liner (Not A Serviceable Part)                |
| 2  | 531933  | Grommet (2)                                   |
| 3  | 2166181 | Gasket, Evaporator Cover (Side)               |
| 4  | 2193084 | Timer, Defrost                                |
| 5  | 549512  | Thermostat Tube Barrier                       |
| 6  | 941839  | Hole Plug                                     |
| 7  | 2193493 | Wire Assy. Control Box                        |
| 8  | 2162085 | Socket, Light (2)                             |
| 9  | 2195603 | Damper, Air                                   |
| 10 | 2183833 | Fan Motor                                     |
| 11 | 2163777 | Fan Blade                                     |
| 12 | 2179790 | Control Box                                   |
| 13 | 2193304 | Thermostat Assy. (Includes Items 5, 18, & 36) |
| 14 | 489478  | Screw                                         |
| 15 | 489412  | Screw                                         |
| 16 | 2183154 | Cover-Evaporator                              |
| 17 | 527949  | Light Bulb (2)                                |
| 18 | 2163802 | Weight, Thermal                               |
| 19 | 1118894 | Rocker Arm Switch                             |
| 20 | 2179859 | Post, Damper                                  |
| 21 | 2176281 | Cover, Air Diffuser                           |
| 22 | 2193455 | Knob, Thermostat                              |
| 23 | 2182340 | Air Tower                                     |
| 24 | 2176280 | Air Diffuser, Bottom                          |
| 25 | 2172565 | Freezer Floor                                 |
| 26 | 2179877 | Air Diffuser, Top                             |
| 27 | 2190688 | Cover, Hole                                   |
| 29 | 2163827 | Bracket, Fan Motor                            |
| 30 | 2166178 | Gasket, Evaporator Cover (Top)                |
| 31 | 2174629 | Air Return & Foil Assembly                    |
| 32 | 487996  | Cap                                           |
| 33 | 2195656 | Wire Assembly, Freezer Compartment            |
| 34 | 2176297 | Knob, Damper                                  |
| 35 | 2163810 | Bracket, Damper Knob                          |
| 36 | 2172532 | Seal, Rear Thermostat                         |
| 38 | 2176341 | Clip, Defrost Timer                           |
| 39 | 2171846 | Valve, Release                                |

# UNIT PARTS

For Models: RT18ECRFW01  
(White)



|    |         |                                                             |
|----|---------|-------------------------------------------------------------|
| 1  | 2195273 | Plate, Unit Mounting                                        |
| 2  | 489478  | Screw                                                       |
| 3  | 2195400 | Condenser                                                   |
| 4  | 2176300 | Heater, Defrost                                             |
| 5  | 2195391 | Evaporator Assy.                                            |
| 6  | 489494  | Screw                                                       |
| 7  | 2172619 | Drain Pan                                                   |
| 8  | 2182380 | Defrost Bi-Metal                                            |
| 9  | 2176301 | Bracket, Heater                                             |
| 10 | 2163780 | Extension, Air Baffle                                       |
| 11 | 489473  | Screw                                                       |
| 12 |         | Cover                                                       |
|    | 1105055 | (Production)                                                |
|    | 4387731 | (Service)                                                   |
| 13 |         | Overload                                                    |
|    | 2183409 | (Production)                                                |
|    | 4387766 | (Service - Includes Relay)                                  |
| 14 |         | Grommet (4)                                                 |
|    | 2183042 | (Production)                                                |
|    | 4387558 | (Service)                                                   |
| 15 |         | Relay                                                       |
|    | 2176806 | (Production) (Service - See Overload)                       |
| 16 | 2176302 | Support Block                                               |
| 17 | 836054  | Roller (2)                                                  |
| 18 | 2179826 | Rivet                                                       |
| 19 | 2182338 | Clip, Heater                                                |
| 20 | 943322  | Strap, Cover (Production Only)                              |
| 21 |         | Nut (Not Serviced)                                          |
| 28 | 2183439 | Compressor (Includes Items 12,13,14,15,29, 31, 32, 38 & 56) |
| 29 | 2174865 | Drier                                                       |
| 30 | 2155774 | Clamp                                                       |
| 31 | 4387559 | Sleeve (4) (Service Only)                                   |
| 32 | 2169137 | Capacitor (Service Only)                                    |
| 38 | 2172890 | Wire Assembly                                               |
| 39 | 2195677 | Air Baffle                                                  |
| 40 | 2176336 | Motor, Condenser                                            |
| 42 | 2189997 | Wire Assy. Unit                                             |
| 43 | 2190685 | Fan Blade                                                   |
| 44 | 486692  | Nut                                                         |
| 46 | 2184451 | Tube, Discharge                                             |
| 47 | 2182475 | Tube, Suction                                               |
| 48 | 2154109 | Tube, Process                                               |
| 49 | 2174670 | Tube, Condenser To Heat Loop                                |
| 56 | 487240  | Screw                                                       |
| 58 | 2163795 | Evap. Tray                                                  |

Following Parts Not Illustrated and Optional Parts Not Included

|        |                       |
|--------|-----------------------|
| 978025 | Valve, Access (1/4")  |
| 978026 | Valve, Access (5/16") |
| 978027 | Valve, Access (3/8")  |
| 978028 | Valve, Access (1/2")  |
| 978029 | Valve, Access (5/8")  |
| 978030 | Valve, Access (3/4")  |
| 876764 | Valve, Access (3/16") |
| 482278 | Start Kit             |

REFRIGERANT CHARGE 3.75 Ozs. (R134A)

## Parts Not Illustrated and Optional Parts (Not Included)

### Miscellaneous

|         |                                                     |
|---------|-----------------------------------------------------|
| 978941  | Insulation, Fiberglass (63-1/2" x 35-1/2" x 2-5/8") |
| 212643  | Sealer, Gum (4 Feet)                                |
| 479502  | Tape, Vinyl (3/4" x 108")                           |
| 876305  | Kit, Insulation (14 Pcs. 3" x 24" x 48")            |
| 876370  | Kit, Insulation (2 Pcs. 3" x 24" x 48")             |
| 876029  | Kit, Foam Slab (30" x 32-1/2" x 1-1/2")             |
| 505587  | Sealer, Mastic (1 Qt.)                              |
| 511873  | Touch-Up, White Porcelain (2 Oz.)                   |
| 542638  | Grease, Silicone (1/2 Oz.)                          |
| 542639  | Cement, Alumilastic (1-1/4 Oz.)                     |
| 606755  | Bag, Insulation (36-5/8" x 46")                     |
| 799833  | Kit, Evaporator Repair (Aluminum Epoxy)             |
| 799832  | Kit, Porcelain Repair (White)                       |
| 503695  | Cork Sealer (1/4 Pound)                             |
| 2172516 | Door Reversal Instructions                          |

### Customer Touch-Up Material

|        |                                    |
|--------|------------------------------------|
| 350942 | *Primer, White (13 Oz. Spray Can)  |
| 350939 | *Enamel, Black (13 Oz. Spray Can)  |
| 350930 | *Enamel, White (13 Oz. Spray Can)  |
| 350956 | *Enamel, Almond (13 Oz. Spray Can) |
| 72017  | Brush Touch-Up Kit (White)         |
| 72032  | Brush Touch-Up Kit (Black)         |
| 72107  | Brush Touch-Up Kit (Almond)        |

### Refinishing Material

|        |                              |
|--------|------------------------------|
| 799344 | Enamel, White (1 Qt. Uncut)  |
| 978883 | Enamel, Almond (1 Qt. Uncut) |
| 833938 | Kit, Terminal Connector      |

\*Caution: The Spray Paint Is Not To Be Used Where The Paint May Make Contact With The Door Gaskets

### LITERATURE PARTS

|            |                        |
|------------|------------------------|
| LIT2195481 | Service & Wiring Sheet |
| LIT2195583 | Energy Label           |
| LIT2195381 | Use & Care Guide       |

### Following May Be Purchased DO-IT-YOURSELF REPAIR MANUALS

|           |                                 |
|-----------|---------------------------------|
| LIT677969 | Do-It-Yourself Manual Ref./Fzr. |
| LIT677971 | Do-It-Yourself Manual, Icemaker |

### FIELD INSTALLABLE ICE MAKER ECKMF94

### TORX SCREW WRENCH

|         |          |
|---------|----------|
| 1117510 | Torx Key |
|---------|----------|